

# Overview of activators



Drei Bond	Colour	Viscosity [mPa.s/25°C]	Fixture time [min] or [sec]	Application Properties
5900	Green	5 - 10	20 - 120 sec	Solvent-free activator, speeds up the curing time of anaerobic adhesives and sealants to 20-120 seconds, benefits curing on passivated, oxidised metallic surfaces, at low temperatures or with large gaps. No waiting time after application as it is solvent-free. Product is not subject to labelling requirements. Use of activator reduces the product full cure time. Contact with some thermoplastics (ABS, PS, methacrylate, PC, etc.) should be avoided due to stress crack formation.
5930	Colourless	5 - 10	4 - 7 min	Solvent-free activator, speeds up the curing time of anaerobic adhesives and sealants to 4-7 minutes, benefits curing on passivated, oxidised metallic surfaces, at low temperatures or with large gaps. No waiting time after application as it is solvent-free. Product is not subject to labelling requirements. Use of activator reduces the product full cure time. Contact with some thermoplastics (ABS, PS, methacrylate, PC, etc.) should be avoided due to stress crack formation.
4009	Colourless	1 - 2	1 - 4 sec	Cleans, removes grease and speeds up the curing time of cyanoacrylates (superglues). The curing time is shortened to 1-4 seconds. Available both as 200ml spray and in liquid form.
4007	Colourless	1 - 2		Cyanoacrylate (superglue) - activator for pre-treating surfaces and activating difficult to bond plastics such as polyolefins (PE, PP), thermoplastic rubbers, EPDM and PTFE (Teflon) and other materials that are difficult to bond. Heavily loaded, long-term bondings still require chemical surface pre-treatment (corona treatment, etching, or similar process).